

# New advances in AquilaCosting decommissioning and waste management cost estimation software



**Workshop on advanced methods for knowledge management, training and education  
for nuclear decommissioning (DigiDecom2019)**

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# What is AquilaCosting?

- Software for estimating costs for decommissioning of nuclear installations
  - Of any type, size or in any radiological situation
- Based on IAEA's recommended methodology – ISDC – International Structure for Decommissioning Costing
- Simplifies creating, optimization, reviewing, benchmarking and sharing of cost estimates
- Suitable both for cost estimators and regulatory bodies
- Waste management cost estimations included

# Why ISDC?










- ISDC – International Structure for Decommissioning Costing of Nuclear Installations
- Issued by OECD/NEA/IAEA/EC in 2012, as the joint publication
- Enables transparent benchmarking of costing cases
- Covers all activities during the decommissioning project
- International decommissioning cost practice is implemented as presented in “The practice for cost estimation of nuclear facilities”, OECD/NEA 2015, No. 7237

# Basic AquilaCosting's features

- Tree-view based site structure
- Tree-view based inventory database
- Versatile cost estimation structure
- Configurable waste management
- Benchmarking and sensitivity analysis
- Comprehensive set of unit factors
- Work difficulty factors
- Simulation of decay of nuclides
- Dose uptake calculations
- Project gantt chart & schedule
- 16 types of cost activities
- Work groups and work professions
- Intuitive multi-user interface
- Very fast cost estimate calculations
- Secure client/server architecture
- Very large cost estimates
- Save to file & open from file
- Monte Carlo based cost uncertainty analysis

# **Sample screenshots**

## Costing case


-  Overview
-  Site structure
-  Inventory database
-  Cost estimation structure
-  Waste management
-  Calculation parameters
-  Calculation
-  Results
-  Project schedule

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## Demo Research Reactor / Calculation

## Calculation

## Project start

01.01.2019 

## Decay of nuclides simulation method

Use project start date

Use dates configured in project schedule

- Simulate waste management flow**  
AFFECTS calculated costs and dose uptake.
- Store nuclide composition of generated waste**
  - DOES NOT affect calculated costs and dose uptake
  - allows more detailed analysis of waste management results
  - generates **large database** and calculation lasts longer

[Start calculation](#)

## Last calculation statistics

Duration:	01 s
Start time:	15.02.2019 13:23:57
Finish time:	15.02.2019 13:23:59
Started by:	Demo Demo
Log:	<a href="#">Show log</a>

## Calculation settings

- Decay of nuclides simulation method uses **project start date**
- Simulate waste management flow
- Store nuclide composition of generated waste

## Progress











**Calculation successfully finished.**

- Initializing calculation
- Simulating decay of nuclides
- Running calculation procedure: Time dependent activities
- Running calculation procedure: Removal
- Running calculation procedure: Decontamination of building surfaces
- Running calculation procedure: RAD waste management
- Running calculation procedure: Conventional waste management
- Simulating waste management flow
- Finalizing calculation

Calculation screen of a sample small-sized cost estimate

← Demo Research Reactor / Contingency uncertainty analysis

Costing case

-  Overview
-  Site structure
-  Inventory database
-  Cost estimation structure
-  Waste management
-  Calculation parameters
-  Calculation
-  Results
-  Contingency uncertainty a...
-  Project schedule

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General configuration

**Number of iterations:**  *How many iterations will be used to calculate the contingency?*

**Number of samples:**  *How many sampling points will be used to split the distribution function?*

**Confidancy interval:** P  *What is your most preferred confidancy interval?*

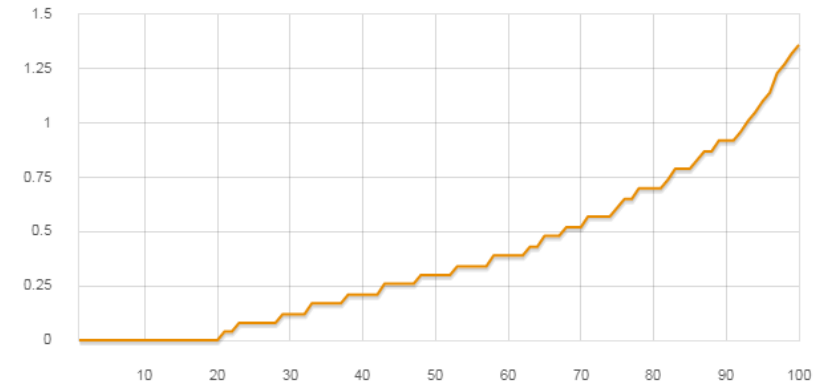
Per-activity configuration

Activity	Calculated activity costs	Distribution function	MIN -	MAX +
<b>01 Pre-decommissioning actions</b>				
01.0100 Decommissioning planning	141 750,00 €	Triangle	20.00 %	35.00 %
01.0200 Facility characterisation	235 850,00 €	Triangle	20.00 %	35.00 %
01.0300 Safety-, security- and environmental studies	54 000,00 €	Triangle	20.00 %	35.00 %
01.0400 Waste management planning	33 750,00 €	Triangle	20.00 %	35.00 %
01.0500 Authorisation	13 375,00 €	Triangle	20.00 %	35.00 %
01.0600 Preparing management group and contracting	0,00 €	Triangle	20.00 %	35.00 %
<b>02 Facility shutdown activities</b>				
02.0100 Plant shutdown and inspection	148 550,00 €	Triangle	20.00 %	35.00 %
02.0200 Drainage and drying of systems	60 075,00 €	Triangle	20.00 %	35.00 %
02.0300 Decontamination of closed systems for dose reduction	0,00 €	Triangle	20.00 %	35.00 %
02.0400 Radiological inventory characterisation to support detailed ...	0,00 €	Triangle	20.00 %	35.00 %
02.0500 Removal of system fluids, operational waste and redundant ...	0,00 €	Triangle	20.00 %	35.00 %
<b>03 Additional activities for safe enclosure or entombment</b>				
03.0100 Preparation for safe enclosure	0,00 €	Triangle	20.00 %	35.00 %
03.0200 Site boundary reconfiguration, isolating and securing ...	0,00 €	Triangle	20.00 %	35.00 %
03.0300 Facility entombment	0,00 €	Triangle	20.00 %	35.00 %
<b>04 Dismantling activities within the controlled area</b>				
04.0100 Procurement of equipment for decontamination and	750 000,00 €	Triangle	20.00 %	35.00 %

Results

Within a confidancy interval of **P90**  
will the contingency not exceed  
**919 191,82 €.**

Maximum contingency per confidancy interval

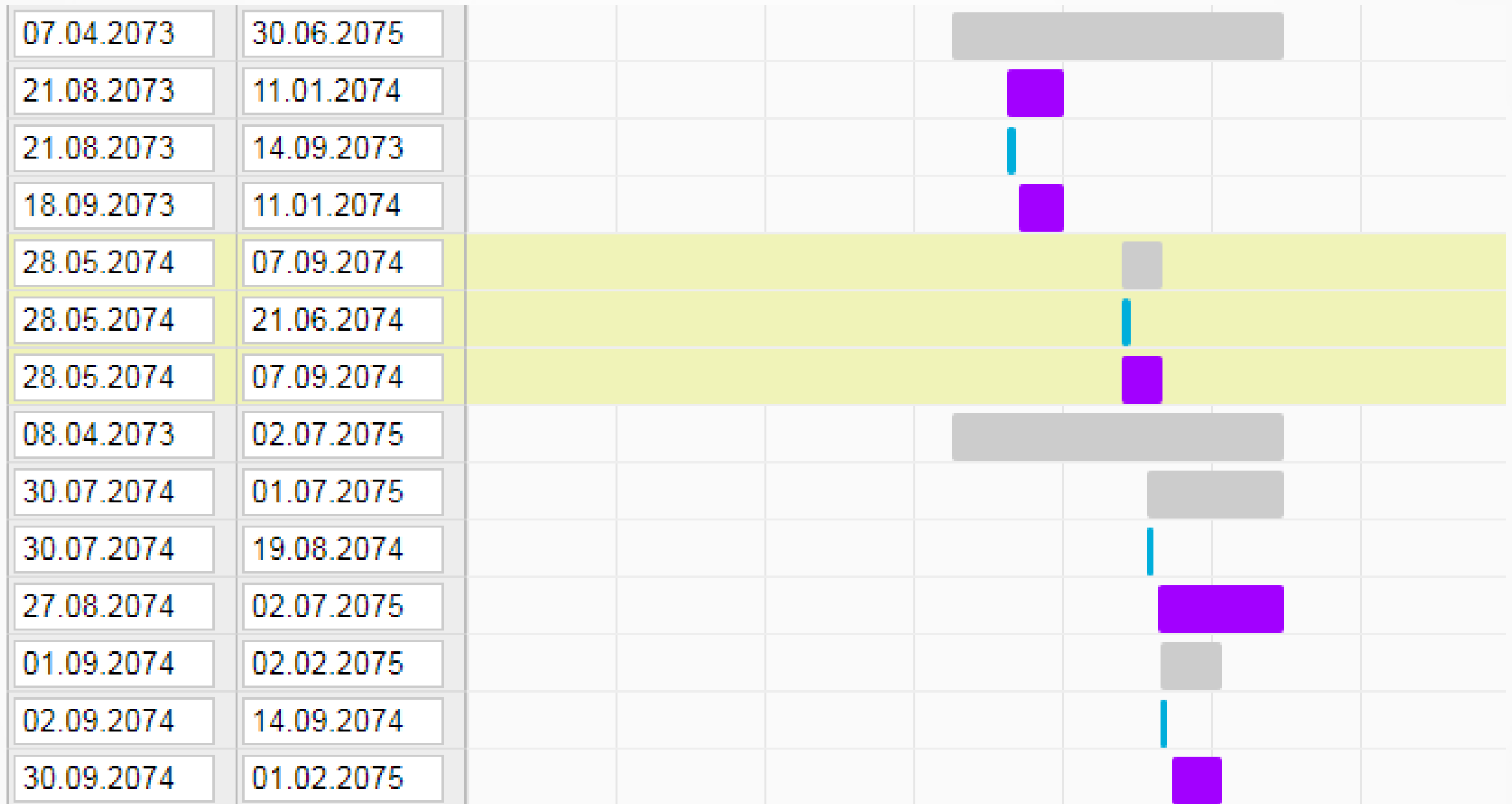


X-axis = Confidancy interval, Y-axis = Maximum contingency in millions

Number of occurrences of random calculated costs

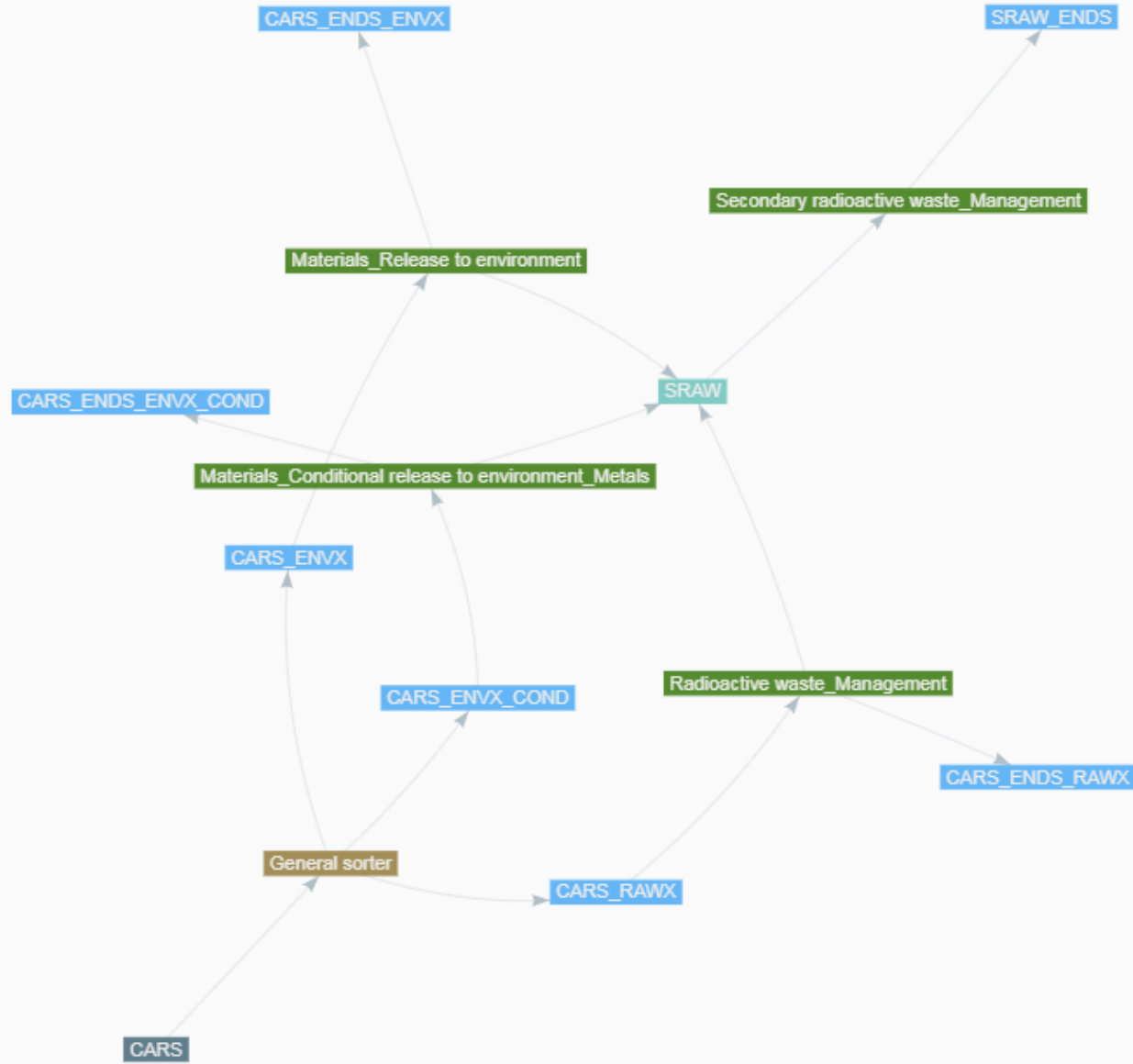


Sample uncertainty calculations and analysis (small amount of iterations)



*Decommissioning project gantt chart*





*Visualization of a sample carbon steel waste management process*

# Most recent features

- Intuitive waste management scenario configuration
  - E.g. from stainless steel through melting, transport up to disposal
  - Configurable national limits for disposal & release
- Batch automation (beta version)
  - Create several cost estimations at once, varying selected parameter
  - Very good for further sensitivity analysis
- Uncertainty calculations based on Monte-Carlo for in-scope and out-of-scope uncertainties
  - As presented in “Addressing Uncertainties in Cost Estimates for Decommissioning Nuclear Facilities”, OECD/NEA -IAEA 2017, OECD/NEA No. 7344
- Gantt chart & nuclide decay simulations
  - Plan your decommissioning activities with drag&drop
  - Recalculate cost estimation with nuclide decay simulation
- Optimisation for large inventory database and speed
  - 10.000 items in inventory database and very detailed WM scenario = cca 2-3 minutes on mid-low server

# WM scenario configuration

- Inventory database item → Breakdown to “one-material components” → Waste ready for treatment
- Input Waste → Sorter → Technology → Output Waste + Secondary Waste + Effluent → Repeat
  - **Sorter** reads input waste’s nuclide composition and compares it to limits (disposal limits, technology limits); based on the comparison **decides** which technology to use (configurable)
  - **Technology** takes input waste and processes it; **generates** output waste, secondary waste and effluents are generated and then processed by a next WM iteration
- WM management iterations repeat until an end state (e.g. disposal or release) is achieved
- Sorter does not cost anything, Technology uses unit factors (costs something)

## Waste management

Materials

Primary

Secondary

Effluents



Aluminium  
Asbestos  
Building surface (chemical decontamination)  
Building surface (mechanical decontamination)  
Carbon steel  
Contaminated soil  
Contaminated/Activated Concrete  
Copper  
Electric cable  
Graphite  
Hazardous material  
Lead

### [#1] ALUM

**1** First sorted by a following sorter:  
General sorter

#### IF NO LIMIT CAN BE APPLIED

If one of following limits can be applied:

Release to environment [further processing is not defined]  
Conditional release to environment [further processing is not defined]  
Disposal in VLLW repository [further processing is not defined]  
Disposal in LLW repository [further processing is not defined]  
[ + Manage limits in this sorter]

### [#3] ALUM\_ENDS\_ENVX

No treatment plan defined for this type of waste. If this is NOT the final step

**configure the next step of waste management stream.**

### [#2] ALUM\_ENVX

**2** and then processed by a following technology:

Materials\_Release to environment

**Primary output waste** [?]

**Aluminium\_End state\_Release to environment**

**Secondary output waste** [?]

Secondary radioactive waste

**Effluents** [?]

No effluents

[ ≡ Configure output waste]

# Batch automation

- Very handy tool for sensitivity analysis
- How to use:
  - Create a costing case (a “source” costing case)
  - Select which parameter to vary
  - Configure variation parameters (from / to / step)
  - Run the batch automation
- Result:
  - Set of costing cases based on the “source”
  - Each CC in the set has varied a specified parameters
  - Cost estimation calculated
  - Compare the results in an ISDC format and learn which parameter contributes to the costs the most

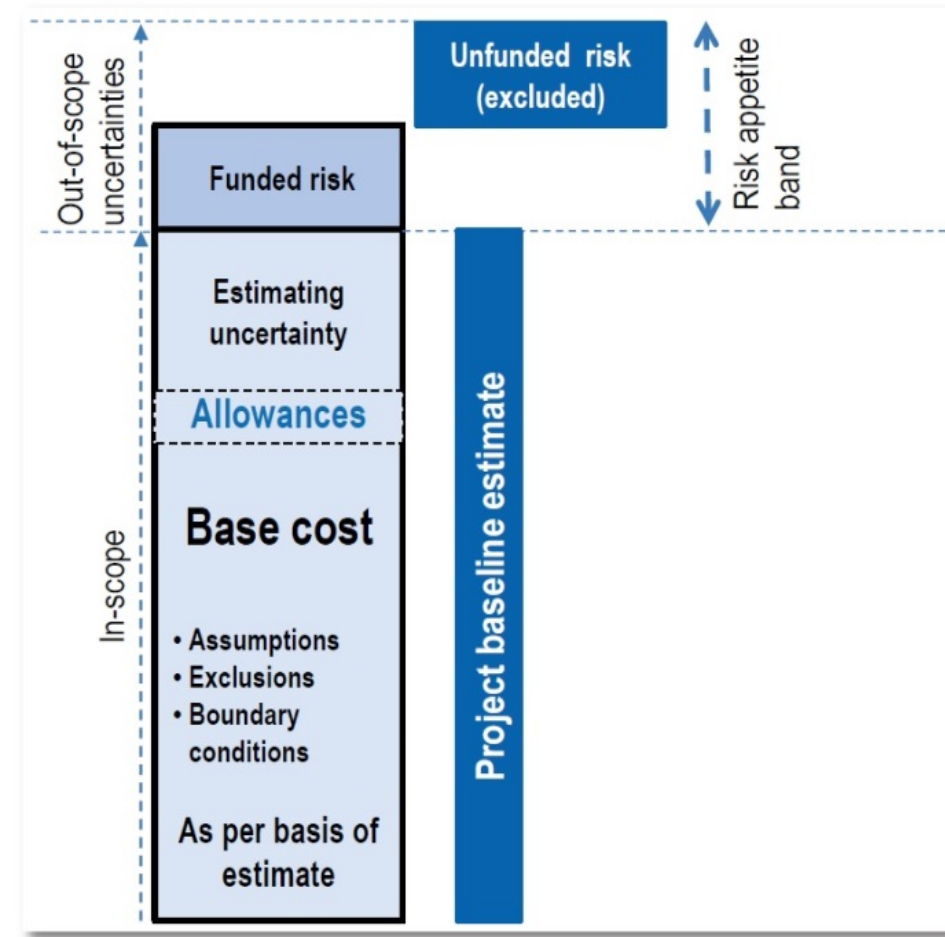
# Project gantt & nuclide decay simulation

- Run the cost estimation calculation for the 1<sup>st</sup> time
  - Output: each decommissioning activity gets the duration calculated (based e.g. on work groups and work shifts configuration)
  - Starting date of each activity is set to decommissioning project start
- Re-plan the decommissioning project
  - Each activity is represented by a single line in a gantt chart
  - Set new starting date for each activity
- Re-run the calculation
  - Nuclide decay for the inventory processed by an activity is simulated
  - Affects the nuclide composition of a waste processed by a WM scenario
  - WM may be easier and with lower costs

# Cost risk estimation based on Monte-Carlo

- Alternative probabilistic estimation of ISDC contingency; as the input data are used the sums of labour cost, investment cost and expenses at the ISDC Level 2
- Estimation of funded out-of-scope risks based risk register with user's pre-estimated cost data;
- User defines probabilistic distribution functions, settings for Monte Carlo method and the confidentiality intervals (100 % for alternative ISDC contingency and e.g. 60 % for funded risks);
- Follows recommendations from the document "Addressing Uncertainties in Cost Estimates for Decommissioning Nuclear Facilities", OECD/NEA -IAEA 2017, OECD/NEA No. 7344;

Figure 2.1. Basic elements of a cost estimate



# Thank you

**Thank you for your attention**

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